







Jobber Drill Sets									
No. of Pieces	Brand	Material	Coating/Finish	Point Angle	Description	EDP No.			
	400N/440N/480N Series Nitro® Heavy-Duty Jobber Drill Sets								
13	Nitro®	High Speed Steel	Black & Gold	135°	1/16" - 1/4" BY 64ths	400N13			
15	Nitro®	High Speed Steel	Black & Gold	135°	1/16" - 1/2" BY 32nds	400N15			
19	Nitro®	High Speed Steel	Black & Gold	135°	Maintenance Set - 1/16, 5/64, 3/32, 1/8, #29, #25, 5/32, #21, 3/16, #7, 7/32, 1/4, F, 5/16, U, 3/8, 27/64, 7/16, 1/2	400N19			
21	Nitro®	High Speed Steel	Black & Gold	135°	1/16" - 3/8" BY 64ths	400N21			
21	Nitro®	High Speed Steel	Black & Gold	135°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	400N21V			
26	Nitro®	High Speed Steel	Black & Gold	135°	A - Z	400N26			
29	Nitro®	High Speed Steel	Black & Gold	135°	1/16" - 1/2" BY 64ths	400N29			
29	Nitro®	High Speed Steel	Black & Gold	135°	DRILL PAL 1/16" - 1/2" BY 64ths	400NW29			
60	Nitro®	High Speed Steel	Black & Gold	135°	#1 - #60	400N60			
115	Nitro®	High Speed Steel	Black & Gold	135°	1/16" - 1/2" BY 64ths, #1 - 60, A - Z	400N0115			
			450T Series	Jobber Drill Se	ts				
13		High Speed Steel	TiN Tipped	135°	1/16" - 1/4" BY 64ths	450T13			
15		High Speed Steel	TiN Tipped	135°	1/16" - 1/2" BY 32nds	450T15			
21		High Speed Steel	TiN Tipped	135°	1/16" - 3/8" BY 64ths	450T21			
29		High Speed Steel	TiN Tipped	135°	1/16" - 1/2" BY 64ths	450T29			
29		High Speed Steel	TiN Tipped	135°	DRILL PAL 1/16" - 1/2" BY 64ths	450TW29			
60		High Speed Steel	TiN Tipped	135°	#1 - 60	450T60			
			100SE Series	Jobber Drill Se	ets				
13		High Speed Steel	Black Oxide	118°	1/16" - 1/4" BY 64ths	100SE13			
15		High Speed Steel	Black Oxide	118°	1/16" - 1/2" BY 32nds	100SE15			
21		High Speed Steel	Black Oxide	118°	1/16" - 3/8" BY 64ths	100SE21			
21		High Speed Steel	Black Oxide	118°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	100SE21V			
29		High Speed Steel	Black Oxide	118°	DRILL PAL 1/16" - 1/2" BY 64ths	100SEW29			
29		High Speed Steel	Black Oxide	118°	1/16" - 1/2" BY 64ths	100SE29			







Jobber Drill Sets								
No. of Pieces	Brand	Material	Coating/Finish	Point Angle	Description	EDP No.		
	200/240/280 Series Jobber Drill Sets							
13	USA	High Speed Steel	Black Oxide	118°	1/16" - 1/4" BY 64ths	200A13		
15	USA	High Speed Steel	Black Oxide	118°	1/16" - 1/2" BY 32nds	200A15		
19	USA	High Speed Steel	Black Oxide	118°	Maintenance Set - 1/16, 5/64, 3/32, 1/8, #29, #25, 5/32, #21, 3/16, #7, 7/32, 1/4, F, 5/16, U, 3/8, 27/64, 7/16, 1/2	200A19		
20	USA	High Speed Steel	Black Oxide	118°	#61 - #80	200A20		
21	USA	High Speed Steel	Black Oxide	118°	1/16" - 3/8" BY 64ths	200A21		
21	USA	High Speed Steel	Black Oxide	118°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	200A21V		
26	USA	High Speed Steel	Black Oxide	118°	A - Z	200A26		
29	USA	High Speed Steel	Black Oxide	118°	1/16" - 1/2" BY 64ths	200A29		
29	USA	High Speed Steel	Black Oxide	118°	DRILL PAL 1/16" - 1/2" BY 64ths	200AW29		
60	USA	High Speed Steel	Black Oxide	118°	#1 - #60	200A60		
115	USA	High Speed Steel	Black Oxide	118°	1/16" - 1/2" BY 64ths, #1 - 60, A - Z	200A0115		
		20	00B/240B/280B S	eries Jobber D	Orill Sets			
13	USA	High Speed Steel	Bright	118°	1/16" - 1/4" BY 64ths	200B13		
15	USA	High Speed Steel	Bright	118°	1/16" - 1/2" BY 32nds	200B15		
19	USA	High Speed Steel	Bright	118°	Maintenance Set - 1/16, 5/64, 3/32, 1/8, #29, #25, 5/32, #21, 3/16, #7, 7/32, 1/4, F, 5/16, U, 3/8, 27/64, 7/16, 1/2	200B19		
21	USA	High Speed Steel	Bright	118°	1/16" - 3/8" BY 64ths	200B21		
21	USA	High Speed Steel	Bright	118°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	200B21V		
26	USA	High Speed Steel	Bright	118°	A - Z	200B26		
29	USA	High Speed Steel	Bright	118°	1/16" - 1/2" BY 64ths	200B29		
60	USA	High Speed Steel	Bright	118°	#1 - #60	200B60		
115	USA	High Speed Steel	Bright	118°	1/16" - 1/2" BY 64ths, #1 - 60, A - Z	200B0115		





Jobber Drill Sets									
No. of Pieces	Brand	Material	Coating/Finish	Point Angle	Description	EDP No.			
	400/440/480 & 400E Series Heavy-Duty Jobber Drill Sets								
13	USA	High Speed Steel	Black Oxide	135°	1/16" - 1/4" BY 64ths	400HD13			
15	USA	High Speed Steel	Black Oxide	135°	1/16" - 1/2" BY 32nds	400HD15			
19	USA	High Speed Steel	Black Oxide	135°	Maintenance Set - 1/16, 5/64, 3/32, 1/8, #29, #25, 5/32, #21, 3/16, #7, 7/32, 1/4, F, 5/16, U, 3/8, 27/64, 7/16, 1/2	400A19			
21	USA	High Speed Steel	Black Oxide	135°	1/16" - 3/8" BY 64ths	400HD21			
21	USA	High Speed Steel	Black Oxide	135°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	400HD21V			
26	USA	High Speed Steel	Black Oxide	135°	A - Z	400HD26			
29	USA	High Speed Steel	Black Oxide	135°	1/16" - 1/2" BY 64ths	400HD29			
29	USA	High Speed Steel	Black Oxide	135°	DRILL PAL 1/16" - 1/2" BY 64ths	400AW29			
60	USA	High Speed Steel	Black Oxide	135°	#1 - #60	400HD60			
115	USA	High Speed Steel	Black Oxide	135°	1/16" - 1/2" BY 64ths, #1 - 60, A - Z	400HD0115			
13		High Speed Steel	Black & Gold	135°	1/16" - 1/4" BY 64ths	400HDE13			
15		High Speed Steel	Black & Gold	135°	1/16" - 1/2" BY 32nds	400HDE15			
21		High Speed Steel	Black & Gold	135°	1/16" - 3/8" BY 64ths	400HDE21			
21		High Speed Steel	Black & Gold	135°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	400HDE21V			
29		High Speed Steel	Black & Gold	135°	1/16" - 1/2" BY 64ths	400HDE29			
29		High Speed Steel	Black & Gold	135°	DRILL PAL 1/16" - 1/2" BY 64ths	400EW29			







	Jobber Drill Sets							
No. of Pieces	Brand	Material	Coating/Finish	Point Angle	Description	EDP No.		
	400T Series Heavy-Duty Jobber Drill Sets							
29	USA	High Speed Steel	TiN	135°	1/16" - 1/2" BY 64ths	400T29		
	500/540/580 & 500E/580E Series Cobalt Heavy-Duty Jobber Drill Sets							
13	USA	Cobalt	Bronze	135°	1/16" - 1/4" BY 64ths	500A13		
15	USA	Cobalt	Bronze	135°	1/16" - 1/2" BY 32nds	500A15		
21	USA	Cobalt	Bronze	135°	1/16" - 3/8" BY 64ths	500A21		
21	USA	Cobalt	Bronze	135°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	500A21V		
26	USA	Cobalt	Bronze	135°	A - Z	500A26		
29	USA	Cobalt	Bronze	135°	1/16" - 1/2" BY 64ths	500A29		
29	USA	Cobalt	Bronze	135°	DRILL PAL 1/16" - 1/2" BY 64ths	500AW29		
60	USA	Cobalt	Bronze	135°	#1 - #60	500A60		
115	USA	Cobalt	Bronze	135°	1/16" - 1/2" BY 64ths, #1 - 60, A - Z	500A0115		
13		Cobalt	Bronze	135°	1/16" - 1/4" BY 64ths	500E13		
15		Cobalt	Bronze	135°	1/16" - 1/2" BY 32nds	500E15		
21		Cobalt	Bronze	135°	1/16" - 3/8" BY 64ths	500E21		
21		Cobalt	Bronze	135°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	500E21V		
29		Cobalt	Bronze	135°	1/16" - 1/2" BY 64ths	500E29		
60		Cobalt	Bronze	135°	#1 - #60	500E60		





Jobber Drill Sets								
No. of Pieces	Brand	Material	Coating/Finish	Point Angle	Description	EDP No.		
800 Series Metric Jobber Drill Sets								
13		High Speed Steel	Black & Gold	135°	1mm - 7mm BY 0.5mm	800A13		
19		High Speed Steel	Black & Gold	135°	1mm - 10mm BY 0.5mm	800A19		
25		High Speed Steel	Black & Gold	135°	1mm - 13mm BY 0.5mm	800A25		
	200LH Series Left Hand Jobber Drill Sets							
13	USA	High Speed Steel	Bright	118°	1/16" - 1/4" BY 64ths	200LH13		
15	USA	High Speed Steel	Bright	118°	1/16" - 1/2" BY 32nds	200LH15		
21	USA	High Speed Steel	Bright	118°	1/16" - 3/8" BY 64ths	200LH21		
21	USA	High Speed Steel	Bright	118°	1/16" - 1/4" BY 64ths & 9/32" - 1/2" BY 32nds	200LH21V		
29	USA	High Speed Steel	Bright	118°	1/16" - 1/2" BY 64ths	200LH29		